24   Split 2

ART AEROSPACE LTD

Description: Aft Cap	Work Order:	23370
	Part Number:	D2646
Dwg: D2646 Rev. B	Qty	40
Ref:		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler		05.06.07	40
2	PG	Issue P/O: 2008094 Spin as per Dwg D2646 **Material release note** required	u	05.06.07	40
3	RG	Receive and inspect for transit damage **Ensure material release note** is attached		05/06/07	40
4	QC6	Inspect dimensions as per Dwg D2646			39 40
5	GA	Drill using DT8026 as per Dwg D2646. Open holes to 19/64"		05.06.07	39
6	GA	Deburr — Counter sink			39
7	FP	Acid etch and alodine as per QSI 005 4.1		05/7/07	39
8	FP	Powder Coat Gloss White (Ref: 4.3.5.1) as per QSI 005 4.3	M	05.07.07	38 36
9	QC3	Inspect Powder Coat		06.01.07	36
10	GA	Install Inserts as per Dwg D2646 Pick: Qty Part Number Description Batch 2 NAS1330C3KB116 Insert m19014	FC	06 01 09	4
11	QC5	Inspect work to Step 10	M	06 01 09	4
12	PK	Identify and Stock	M	06 01 09	4
13	AC	Cost / part:	Sur	06.01.17	4
14	DC	Close W/O Inspect Level 21		06/01/17	4

Rev	Date	Change	Revised By	Approved
C	98.01.16	Changed Inspection Levels		
D	99.01.04	Added Powder Coat		
E	00.06.22	Removed P/O for powder coat		
F	05.06.07	Reformat	JLM	

RELEASED